

# Rapid Primer

## Technical Information Page



### Product presentation

It is one-component alkyd paint with anti-corrosion properties. It contains zinc phosphate and has a fast drying property. It can be used as a primer on metal surfaces.

### Surfaces to be used

It can be used on steel structures and metal surfaces where corrosion resistance in accordance with C1, C2 and C3 (ISO 12944-2) standard is required. It is especially recommended to paint the metal structures of industrial premises, warehouses, bridges and buildings.

### Film thickness and theoretical diffusion area

	Minimum	Maximum	Recommended
Film thickness, dry ( $\mu\text{m}$ )	45	70	60
Film thickness, wet ( $\mu\text{m}$ )	55	85	73
Theoretical diffusion area ( $\text{m}^2/\text{l}$ )	18.4	11.7	13.7

### Physical properties

Color		Gray (can be painted with resin colors)
Solid content	ASTM D2697-03	82% $\pm$ 2 (by volume)
Density ( $\text{gr}/\text{sm}^3$ )	ASTM D1475-13	1.66 $\pm$ 0.02
Viscosity (25°C) KU	ASTM D562-10	115 $\pm$ 5
Ignition degree	ISO 3679	35°C $\pm$ 2
Brightness (GU 60°C)	ASTM D523-14	Matte (0-10)
Thinner		Must be thinned with 5-10% epoxy thinner.

All results are mixed (A+B) and may have slight color differences.

### Surface preparation

All surfaces must be clean, dry and free of dirt. The surface should be evaluated according to the ISO 8501 standard and prepared accordingly.

- **Steel surface** - blast cleaning at Sa 2½ (ISO 8501-1) is the most suitable cleaning. However, depending on the environmental conditions, mechanical surface cleaning at the minimum level of St 2 is also accepted.
- **Shoppripped steel** - The surface must be dry and clean. When necessary, the surface should be cleaned at Sa 2 level.
- **Painted surface** - The surface must be dry and clean. The old paint must comply with the ISO 12944 standard.

### Ways to use

<b>Spraying</b>	An airless or conventional pistol can be used.
<b>Brush</b>	It is recommended for cuttings and application in small areas. Attention should be paid to the application of the applied film thickness.

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### Application information with a hydraulic gun

<b>Nib</b>	0.38- 0.53 mm (0.015-0.021")
<b>Pressure</b>	15 MPa/2100 psi

### Drying time

Drying time mainly depends on the weather conditions, the thickness of the applied layer and the number of coats applied. The table below shows the approximate drying time of the paint depending on the air temperature.

- The room to be painted must be well ventilated (open air or free air circulation).
- Paint should be applied at the recommended thickness.
- The thickness must be applied taking into account the number of applied layers.

<b>Air temperature</b>	<b>10°C</b>	<b>23°C</b>	<b>40°C</b>
<b>Upper drying</b>	4.5 hours	3 min	30 sec
<b>Hard drying</b>	45 min	30 min	15 min
<b>Applying the second layer, at least</b>	2 hours	1.5 hours	1 hour

The above information was obtained in accordance with the rules. Drying time may increase or decrease depending on film thickness, ventilation, surface painting system, painting operations, mechanical stability and amount of thinner added.

### Product compatibility

The paint can be used with various primers and finishes. Some of them are shown below. For more accurate systems, it is recommended to contact our company:

Primer: alkyd, epoxy

Next layer: alkyd

### Typical paint system

<b>Knarr Rapid Primer</b>	2 x 60 µm
<b>Knarr Rapid Topcoat</b>	1 x 50 µm

Other systems may be determined by the scope.

### Storage conditions

Paint should be stored in a dry, cool, well-ventilated, covered warehouse that is hot and non-sparking, subject to local conditions. It should be mixed well before use. Containers must be tightly closed. Shelf life (at 23°C) - 24 months.

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### Packing picture

It is produced as 20 KG.

### Implementation operator

This product is intended for professional use. The applicator or operator must be experienced and knowledgeable about the product. The named person must mix and apply the paint according to the specification. Workers participating in the application must be provided with protective equipment.

### Product color

There may be slight variations in product color from batch to batch. These types of products may have discoloration and chalking depending on atmospheric conditions and sunlight.

### Attention

The above information is based on results obtained from laboratory testing and field testing. In applications not under the control of the company, the responsibility for the quality of the paint lies solely with the company. It is not responsible for problems that may arise due to implementation and application errors.

### Safety and health regulations

Follow the instructions on the container. Store in warehouses where there is no possibility of exposure to high temperatures and sparks. Use in well ventilated areas. In case of skin contact during use, wash with a suitable solvent and then with soap and water. In case of contact with eyes, rinse with plenty of water and seek medical advice if necessary.

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**Note:** "CMT Group" LLC reserves the right to change the information on the technical data page without prior notice.

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